

CCI Driving Manufacturing Productivity For Over Two Decades

Remote Requests

A Machine Tool Client

No additional Software/Hardware

Make your Machine Tool a SuiteFactory Client with no additional hardware or software allowing you to send or received files right from the machine tool.

The Commands

Abort Receive Request

This remote request allows you to cancel a previous request to queue a file to receive from the machine tool.

Get DNC File and Loop

This remote request allows you to request that a file be queued for sending to the machine tool continuously. Include a version number for a previous release.

Get DNC File Once

This command requests a file be queued to send to the machine tool once with optional version number.

Operator Identification

This remote request allows you to notify SuiteFactory which operator is operating the machine tool at the moment. This is important for recording file histories for ISO9000 reports.

Queue to Receive

This remote request allows you to request that the SuiteFactory queue a file to be received with a particular name.

Save This DNC File

This request sends the file to SuiteFactory for saving. The previous request to get the original file placed the name inside automatically.

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Start Next Item on the Queue

SuiteFactory supports an active Queue and the remote request commands simultaneously. Use this command to request the next active job from the queue.

Request File List

This request will send back a list of files based on wild cards, number of files, resource collections, etc.

Request Resource List

Request a list of the file holders (resource collections) to select the particular files that you need.

Select Files From List

Mark the files in the returned List with asterisks, upload, and the selected files will be queued.

Request Help File(s)

Request generic or machine specific help files via topics of your choosing. Ex: OSHA;Standards;Tooling; Machine Operations;etc.