



CCL Response Codes for Mazatrol CNC's

Certain functions of the CCI Command Language feature of SuiteFactory generate "Response Files" that are sent to the CNC with a short message that appears in the Program Name column of the response file's work number.

Response Message in "Program Name" Column	Description
1 = "Receiving"	The DNC system is ready to receive your program. Send it now.
2 = "Received"	The DNC system received your program successfully.
3 = "Aborted"	Your command to abort the last receive request has been executed.
4 = "Recv Fail"	The file you sent was not received correctly. Try again.
5 = "No Command"	Your command file did not contain a recognized command.
6 = "No File"	The DNC file you requested does not exist
7 = "Name Used"	Unable to create new file probably because your file name is not unique.
8 = "Bad Command"	Command not valid: missing expected argument?
9 = "Bad Version"	Your command specifies sending specific version, but that version does not exist.
*10 = "Empty File"	Your command file is empty [0 bytes])
11 = "What is *?"	Your command file contains an illegal character.
12 = "Unassigned"	The file you requested is not assigned to your machine.
13 = "Prep Fail"	Some preparation operation for the requested file failed
14 = (no text)	The CCL command file is a valid CMT file, but its format is not supported (such as T1 or M1)
*15 = (no text)	The CCL command file appears to be a Mazak CMT file but is not valid. (Points to a software problem: CMT signature is listed as supported but the embedded CCL command cannot be located.)
16 = "Zero Length"	The specified DNC file exists but it is empty. (It might be queued up for receiving data from a CNC.)
17 = "Checked out"	The requested file is Checked Out.
18 = "In use"	The requested file is currently being used exclusively by someone else (being uploaded or edited.)
19="Unapproved"	The requested file is assigned to your machine, however, it is not approved for production.

* These response codes should never occur. Getting them indicates a software problem. Please contact CAD/CAM Integration, Inc.

CAD/CAM Integration, Inc.
3 Bessom St. #212 Marblehead, MA 01945
Tel: 781-933-9500 Fax: 781-494-9585
Email: sales@shopfloormanager.com
Web: www.shopfloormanager.com