

Machines

48VTL
72VTL1
Event Receive
Event Receive 2
Event Send 2
Fanuc 6M
GDGT TEST MACHINE
Haas SL20-1
Haas UNC
Hurco II
Hurco VMX42
MC1600
MC40
Machine1
Machine2
Machine3
Machine4
Machine6
Mazak
Mazak NEX
OKU5000
Sipp
Tuda
UNC1
UNC2

Machine Tool Name: '48VTL'Identification

Machine ID: **2**
Computer: ""
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **None**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **10**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **350**

Networked

UNC Send Path: 'C:\SFUNC\48VTL'
UNC Receive Path: 'C:\SFUNC\48VTL'
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: '72VTL1'Identification

Machine ID: **6**
Computer: "
Serial Port: **COM0010**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% **<0x25>**,**1**),
(CR <0x0D>,**1**),
(LF <0x0A>,**1**),
(O <0x4F>,**1**),
(2 <0x32>,**4**),
(CR <0x0D>,**1**),
(LF <0x0A>,**1**)
Remote Request Trailer: (% **<0x25>**,**1**)
Remote Request Comment Start: ((**<0x28>**,**1**)
Remote Request Comment End: () **<0x29>**,**1**)

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Receive'Identification

Machine ID: **27**
Computer: "
Serial Port: **COM0005**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **BTR Parallel**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **BTR Serial**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **60**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **15**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Receive 2'Identification

Machine ID: **31**
Computer: "
Serial Port: **COM0006**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\haasmachine\data\
UNC Receive Path: 'C:\haas\Save'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Send 2'Identification

Machine ID: **30**
Computer: "
Serial Port: **COM0038**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **10**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Fanuc 6M'Identification

Machine ID: **47**
Computer: "
Serial Port: **COM0012**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'GDGT TEST MACHINE'Identification

Machine ID: **34**
Computer: ""
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (FTP)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: **'C:\aa'**
UNC Receive Path: **'C:\aa'**
Send Buffer Size: **16384**
FTP Send Path: **'machine-1'**
FTP Receive Path: ""

Machine Tool Name: 'Haas SL20-1'Identification

Machine ID: 1
Computer: ""
Serial Port: **COM0005**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **True**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **2**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\haasmachine\data'
UNC Receive Path: 'C:\haas\Save'
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: 'Haas UNC'Identification

Machine ID: **42**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.222\data'
UNC Receive Path: '\\192.168.1.222\Data'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Hurco II'Identification

Machine ID: **29**
Computer: "
Serial Port: **COM0004**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **False**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **2400**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **CTS/RTS**

Receive Baud Rate: **1200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Hurco VMX42'Identification

Machine ID: **43**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '**C:\SFUNC\Hurco**'
UNC Receive Path: '**C:\SFUNC\Hurco**'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'MC1600'Identification

Machine ID: **45**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.106\mpf.dir'
UNC Receive Path: '\\192.168.1.106\mpf.dir'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'MC40'Identification

Machine ID: **5**
Computer: "
Serial Port: **COM0013**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **2**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine1'Identification

Machine ID: **35**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine2'Identification

Machine ID: **36**
Computer: "
Serial Port: **COM0038**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine3'Identification

Machine ID: **37**
Computer: "
Serial Port: **COM0039**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine4'Identification

Machine ID: **38**
Computer: "
Serial Port: **COM0040**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine6'Identification

Machine ID: **46**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Mazak'Identification

Machine ID: 7
Computer: "
Serial Port: **COM0011**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **4800**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **None**

Receive Baud Rate: **4800**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **None**

Protocol

Send Protocol: **Mazak CMT**
Send Data Type: **Binary**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Mazak CMT**
Receive Data Type: **Binary**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Mazak NEX'Identification

Machine ID: **44**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.106\DNC\
UNC Receive Path: '\\192.168.1.106\DNC\
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'OKU5000'Identification

Machine ID: **8**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **150**

Networked

UNC Send Path: '\\Dncserver\UNC folders1\Oku5000'
UNC Receive Path: '\\Dncserver\UNC folders1\Oku5000'
Send Buffer Size: **16384**
FTP Send Path: '**ncfiles**'
FTP Receive Path: "

Machine Tool Name: 'Sipp'Identification

Machine ID: **3**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **8**
Send Parity: **None**
Send Stop Bits: **1**
Send Handshaking: **None**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **BTR Parallel**
Send Data Type: **EIA (FANUC)**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **30**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Tuda'Identification

Machine ID: **4**
Computer: ""
Serial Port: **COM0001**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **30**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **15**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: ""
UNC Receive Path: ""
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: 'UNC1'Identification

Machine ID: **32**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\Cci-2003-ts\sharefolder\GetFolder'
UNC Receive Path: '\\Cci-2003-ts\sharefolder\GetFolder'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'UNC2'Identification

Machine ID: **33**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "\\Dncserver-1\Ronstuff"
UNC Receive Path: "\\Dncserver-1\Ronstuff"
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "