

Setup InformationLicense

License Status: **licensed**
Customer Name: **'Demo Complete'**
Sales Agent: **'Demo Complete'**
DNC Sessions: **10**
Licensed Workstations: **10**
Demonstration System: **False**

License Id: **302**

Packets Sessions: **10**
Licensed Machine Tools: **50**
Activation Key Status: **activated**

Database Configuration

Provider: **'SQL Server'**
Server: **'CCI-2003-SERVER'**
Catalog Set: **'CCI7x'**
Data Folder: **'\\Cci-2003-server\SuiteFactorySQLdbs\CCI7x'**

Printer Configuration

Device Name: **'PDF995'**
Font Name: **'Arial'**
Paper Bin: **Undefined paper source #15**
Orientation: **Portrait**
Print Using WordPad: **False**

Font Size: **8**
Paper Size: **Letter, 8 1/2 x 11 in.**
Print Quality: **300 dpi**

SuiteFactory General Parameters

Enable History Logging and Reports: **True**
Compact Database Warning Threshold (in megabytes): **22**

Close User Program Also Shuts Down Communications: **False**Maintenance Engine DNC File Import

Import Interval (in seconds): **10**
Maintenance Engine Adds ID to DNC File Name: **True**
Truncate File Type From DNC File Name: **True**

Reports

Enable Automated Report Generation: **False**
Import Interval (in seconds): **60**
Report File Name: **''**
Use Predefined Number Format: **True**
Field Separator Character: **','**

Generate Incremental Reports: **False**
Report Type: **Excel 5.0 XLS Tabular**

Use Predefined Date Format: **True**
Text Field Quote Character: **''''**

DNC File Management

Require Single Version: **False**
Allow Automatic Name Generation: **False**
Force Names to Uppercase: **True**

AutoImport Edit Increment Version: **True**
Minimum Generated Name Width: **4**
DNC File Search Criteria Defined: **True**

Packets General Parameters

Require Single Document Version: **False**
AutoImport Increments Controlled Document Version: **True**
Require Single Packet Version: **False**
Allow DNC Files as Pages: **True**
AutoVue(TM) Can Display Packet Pages: **True**
Controlled Document Search Criteria Defined: **True**

Allow Uncontrolled Files as Pages: **True**

Start AutoVue(TM) At Program Startup: **True**
Packets Search Criteria Defined: **True**

Maintenance Engine Packets Import

Import Interval (in seconds): **10**
AutoImport Adds ID to Controlled Document Name: **False**
Truncate File Type From Controlled Document Name: **True**

Print File

Print Custom Header Data: **True**
Print Custom Header Only On First Page: **True**
Custom Header Data: **'Advanced Machine and Manufacturing, Inc.'**
Include Selected Search Criteria Values: **True**
Print Select Search Criteria Fields Only On First Page: **True**
Selected Search Criteria Columns:

Machine Event Excel Report Interval: **10**

Machines

48VTL
72VTL1
Event Receive
Event Receive 2
Event Send 2
Fanuc 6M
GDGT TEST MACHINE
Haas SL20-1
Haas UNC
Hurco II
Hurco VMX42
MC1600
MC40
Machine1
Machine2
Machine3
Machine4
Machine6
Mazak
Mazak NEX
OKU5000
Sipp
Tuda
UNC1
UNC2

Workstations

Citrix Session on DNCSEVER-1
Citrix session on Citrix 1
DNCServer64
Domain-SQL Server
Engineering-RHL
Holt4
Server Citrix1
V2008-server
Virtual 7-64
Virtual XP-64

Workstation 'Citrix Session on DNCSEVER-1'

Registered to computer: '\$SF\$SuiteFarm', client: 'DNCSEVER-1'

This workstation has no configured machine tool connections.

Workstation 'Citrix session on Citrix 1'

Registered to computer: '\$SF\$SuiteFarm', client: 'CCI-2003-TS'

This workstation has no configured machine tool connections.

Workstation 'DNCServer64'

Registered to computer: 'DNCSEVER64'

Connected Serial Ports:
COM0000: 48VTL
COM0000: Machine1
COM0000: Haas UNC
COM0000: Hurco VMX42
COM0004: Hurco II
COM0005: Haas SL20-1
COM0010: 72VTL1
COM0011: Mazak
COM0012: Fanuc 6M
COM0013: MC40

Workstation 'Domain-SQL Server'

Registered to computer: 'CCI-2003-SERVER'

Connected Serial Ports:
COM0000: OKU5000
COM0000: UNC1
COM0000: UNC2
COM0001: Tuda

Workstation 'Engineering-RHL'

Registered to computer: 'DNCSEVER-1', client: 'Console'

Connected Serial Ports:
COM0000: Sipp
COM0006: Event Receive 2

Workstation 'Holt4'

Registered to computer: '**HOLT4**', client: '**Console**'

This workstation has no configured machine tool connections.

Workstation 'Server Citrix1'

Registered to computer: '**CCI-2003-TS**'

Connected Serial Ports:

COM0005: Event Receive

Workstation 'V2008-server'

Registered to computer: '**JOE2**'

This workstation has no configured machine tool connections.

Workstation 'Virtual 7-64'

Registered to computer: '**VIRTUAL-7-64**'

Connected Serial Ports:

COM0038: Machine2

COM0039: Machine3

COM0040: Machine4

Workstation 'Virtual XP-64'

Registered to computer: '**VIRTUAL-XP64**', client: '**Console**'

This workstation has no configured machine tool connections.

Resource Collections

48GNL

84GNL

All

CCI Documents

Event testing

GDGT TEST

GDGT TESTX

Haas

MC40

ResourceCollection1

TREE

TUDA

mazak

Resource Collection '48GNL'

Import Path: '**J:\path**'

After Import Action: '**&Delete Source Operating System File**' Import Id: "" Import Id Position: '**End**'

Machines Available For Queuing

48VTL

Machines That Assign Received DNC Files

48VTL

Sipp

Tuda

Resource Collection '84GNL'

Import Path: '\\Dncserver-1\SuiteFactory\Autoimport\84GL'

After Import Action: '**&Move Source Operating System File to Sub-Folder**' Import Id: '**G5**' Import Id Position: '**End**'

Machines Available For Queuing

Machines That Assign Received DNC Files

No machines assign received DNC Files

Resource Collection 'All'

Import Path: ""

After Import Action: '&Move Source Operating System File to Sub-Folder' Import Id: "" Import Id Position: 'End'

Machines Available For Queuing

72VTL1

Fanuc 6M

Haas SL20-1

MC40

Machine1

Machine2

Machine3

Machine4

Mazak

OKU5000

Sipp

Tuda

Machines That Assign Received DNC Files

72VTL1

Haas SL20-1

MC40

Machine1

Machine2

Machine3

Machine4

Mazak

OKU5000

Sipp

Tuda

UNC1

Resource Collection 'CCI Documents'

Import Path: ""

After Import Action: '&Delete Source Operating System File' Import Id: 'G1' Import Id Position: 'Beginning'

Machines Available For Queuing

No machines available for queuing

Machines That Assign Received DNC Files

No machines assign received DNC Files

Resource Collection 'Event testing'

Import Path: ""

After Import Action: '&Delete Source Operating System File' Import Id: "" Import Id Position: 'End'

Machines Available For Queuing

Event Receive

Event Receive 2

Event Send 2

Machines That Assign Received DNC Files

Event Receive

Event Receive 2

Event Send 2

Hurco II

Resource Collection 'GDGT TEST'

Import Path: "\\Dncserver-1\SuiteFactory\Autoimport\GDDT'

After Import Action: '&Delete Source Operating System File' Import Id: "" Import Id Position: 'End'

Machines Available For Queuing

Machines That Assign Received DNC Files

No machines assign received DNC Files

Resource Collection 'GDGT TESTX'

Import Path: ""

After Import Action: '&Delete Source Operating System File' Import Id: "" Import Id Position: 'End'

Machines Available For Queuing

No machines available for queuing

Machines That Assign Received DNC Files

GDGT TEST MACHINE

Resource Collection 'Haas'

Import Path: "\\Dncserver-1\SuiteFactory\Autoimport\72GL'

After Import Action: '&Delete Source Operating System File' Import Id: '.HAAS' Import Id Position: 'End'

Machines Available For Queuing

Haas SL20-1

Machines That Assign Received DNC Files

Haas SL20-1

Haas UNC

Resource Collection 'MC40'

Import Path: '\\cci-2003-server\Autoimport\dncfiles\MC40'

After Import Action: '&Move Source Operating System File to Sub-Folder' Import Id: 'G6' Import Id Position: 'Beginning'

Machines Available For Queuing

MC40

Machines That Assign Received DNC Files

MC40

Resource Collection 'ResourceCollection1'

Import Path: ''

After Import Action: '&Delete Source Operating System File' Import Id: '' Import Id Position: 'End'

Machines Available For Queuing

No machines available for queuing

Machines That Assign Received DNC Files

No machines assign received DNC Files

Resource Collection 'TREE'

Import Path: '\\cci-2003-server\Autoimport\dncfiles\TREE'

After Import Action: '&Move Source Operating System File to Sub-Folder' Import Id: 'G8' Import Id Position: 'Beginning'

Machines Available For Queuing

Machines That Assign Received DNC Files

No machines assign received DNC Files

Resource Collection 'TUDA'

Import Path: '\\cci-2003-server\Autoimport\dncfiles\TUDA'

After Import Action: '&Move Source Operating System File to Sub-Folder' Import Id: 'G7' Import Id Position: 'Beginning'

Machines Available For Queuing

Machines That Assign Received DNC Files

Tuda

Resource Collection 'mazak'

Import Path: '\\cci-2003-server\Autoimport\dncfiles\MAZAK'

After Import Action: '&Move Source Operating System File to Sub-Folder' Import Id: 'G9' Import Id Position: 'Beginning'

Machines Available For Queuing

Mazak

Machines That Assign Received DNC Files

Mazak

Machine Tool Name: '48VTL'Identification

Machine ID: **2**
Computer: ""
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **None**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **10**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **350**

Networked

UNC Send Path: 'C:\SFUNC\48VTL'
UNC Receive Path: 'C:\SFUNC\48VTL'
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: '72VTL1'Identification

Machine ID: **6**
Computer: "
Serial Port: **COM0010**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% **<0x25>**,**1**),
(CR <0x0D>,**1**),
(LF <0x0A>,**1**),
(O <0x4F>,**1**),
(2 <0x32>,**4**),
(CR <0x0D>,**1**),
(LF <0x0A>,**1**)
Remote Request Trailer: (% **<0x25>**,**1**)
Remote Request Comment Start: ((**<0x28>**,**1**)
Remote Request Comment End: () **<0x29>**,**1**)

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Receive'Identification

Machine ID: **27**
Computer: "
Serial Port: **COM0005**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **BTR Parallel**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **BTR Serial**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **60**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **15**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Receive 2'Identification

Machine ID: **31**
Computer: "
Serial Port: **COM0006**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\haasmachine\data\
UNC Receive Path: 'C:\haas\Save'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Event Send 2'Identification

Machine ID: **30**
Computer: "
Serial Port: **COM0038**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **10**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Fanuc 6M'Identification

Machine ID: **47**
Computer: "
Serial Port: **COM0012**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **5**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'GDGT TEST MACHINE'Identification

Machine ID: **34**
Computer: ""
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (FTP)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: **'C:\aa'**
UNC Receive Path: **'C:\aa'**
Send Buffer Size: **16384**
FTP Send Path: **'machine-1'**
FTP Receive Path: ""

Machine Tool Name: 'Haas SL20-1'Identification

Machine ID: 1
Computer: ""
Serial Port: **COM0005**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **True**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **2**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\haasmachine\data'
UNC Receive Path: 'C:\haas\Save'
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: 'Haas UNC'Identification

Machine ID: **42**
Computer: ""
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.222\data'
UNC Receive Path: '\\192.168.1.222\Data\
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: 'Hurco II'Identification

Machine ID: **29**
Computer: ""
Serial Port: **COM0004**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **False**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **2400**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **CTS/RTS**

Receive Baud Rate: **1200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: ""
UNC Receive Path: ""
Send Buffer Size: **16384**
FTP Send Path: ""
FTP Receive Path: ""

Machine Tool Name: 'Hurco VMX42'Identification

Machine ID: **43**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: **'C:\SFUNC\Hurco'**
UNC Receive Path: **'C:\SFUNC\Hurco'**
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'MC1600'Identification

Machine ID: **45**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.106\mpf.dir'
UNC Receive Path: '\\192.168.1.106\mpf.dir'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'MC40'Identification

Machine ID: **5**
Computer: "
Serial Port: **COM0013**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **2**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine1'Identification

Machine ID: **35**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **19200**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **19200**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **3**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **5**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine2'Identification

Machine ID: **36**
Computer: "
Serial Port: **COM0038**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine3'Identification

Machine ID: **37**
Computer: "
Serial Port: **COM0039**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine4'Identification

Machine ID: **38**
Computer: "
Serial Port: **COM0040**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Machine6'Identification

Machine ID: **46**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Mazak'Identification

Machine ID: 7
Computer: "
Serial Port: **COM0011**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **4800**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **None**

Receive Baud Rate: **4800**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **None**

Protocol

Send Protocol: **Mazak CMT**
Send Data Type: **Binary**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Mazak CMT**
Receive Data Type: **Binary**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **0**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Mazak NEX'Identification

Machine ID: **44**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **False**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **60**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\192.168.1.106\DNC\
UNC Receive Path: '\\192.168.1.106\DNC\
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'OKU5000'Identification

Machine ID: **8**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **150**

Networked

UNC Send Path: '\\Dncserver\UNC folders1\Oku5000'
UNC Receive Path: '\\Dncserver\UNC folders1\Oku5000'
Send Buffer Size: **16384**
FTP Send Path: '**ncfiles**'
FTP Receive Path: "

Machine Tool Name: 'Sipp'Identification

Machine ID: **3**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **8**
Send Parity: **None**
Send Stop Bits: **1**
Send Handshaking: **None**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **BTR Parallel**
Send Data Type: **EIA (FANUC)**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **0**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: ((<0x28>,1)
Remote Request Comment End: () <0x29>,1)

Response Timeout (seconds): **30**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'Tuda'Identification

Machine ID: **4**
Computer: "
Serial Port: **COM0001**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF NoWait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF NoWait**

Protocol

Send Protocol: **Generic RS232**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Generic RS232**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **5**

Send Timeout (seconds): **30**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: (% <0x25>,1),
(CR <0x0D>,1),
(LF <0x0A>,1),
(O <0x4F>,1),
(2 <0x32>,4),
(CR <0x0D>,1),
(LF <0x0A>,1)
Remote Request Trailer: (% <0x25>,1)
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **15**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **True**

Selectable Tape Reader Speed: **300**

Networked

UNC Send Path: "
UNC Receive Path: "
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'UNC1'Identification

Machine ID: **32**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: '\\Cci-2003-ts\sharefolder\GetFolder'
UNC Receive Path: '\\Cci-2003-ts\sharefolder\GetFolder'
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "

Machine Tool Name: 'UNC2'Identification

Machine ID: **33**
Computer: "
Serial Port: **(None)**
Allow Send: **True**
User Must Start: **False**
User Can Assign Files Queued to Receive: **False**

Allow Receive: **True**
Start Monitoring Automatically: **True**

Communication

Send Baud Rate: **9600**
Send Width: **7**
Send Parity: **Even**
Send Stop Bits: **1**
Send Handshaking: **XON/XOFF Wait**

Receive Baud Rate: **9600**
Receive Width: **7**
Receive Parity: **Even**
Receive Stop Bits: **1**
Receive Handshaking: **XON/XOFF Wait**

Protocol

Send Protocol: **Networked Controller (UNC)**
Send Data Type: **ASCII**
Send POn to Start: **False**
Send POn Interval: **0**
Send POff at End: **False**
Default to Tape Mode: **False**
Edit Leader: **(None)**
Edit Trailer: **(None)**

Receive Protocol: **Networked Controller (UNC)**
Receive Data Type: **ASCII**
Send XOn to Start: **False**
Send XOn Interval: **0**
Send XOff at End: **False**

Conversions

Send End of Block: **Carriage Return-Line Feed**
Strip Sent Comments: **False**
Send Comment Start: **(None)**
Receive Comment Start: **(None)**
Send Comment End: **(None)**
Receive Comment End: **(None)**
Strip Internal Header From DNC File Before Sending: **False**
Get Header From Previous Version After Receiving: **False**
Strip Internal Trailer From DNC File Before Sending: **False**
Header Delimiter: **(None)**
Trailer Delimiter: **(None)**
Copy Send File Locally Before Running: **False**

Receive End of Block: **Carriage Return-Line Feed**
Strip Received Comments: **False**

Send Header Delimiter: **False**
Insert Header Delimiter: **False**
Send Trailer Delimiter: **False**

Timeouts

Receive Timeout (seconds): **1**

Send Timeout (seconds): **15**

Remote Request Parameters

Enable Remote Requests: **True**
Transmit Response Code Without Trailing Newline: **False**
Strip Comments Before Analyzing Remote Request Command File: **False**
Remote Request Leader: **(None)**
Remote Request Trailer: **(None)**
Remote Request Comment Start: **(None)**
Remote Request Comment End: **(None)**

Response Timeout (seconds): **1**

BTR/MIU

BTR/MIU Supports Multiple Tape Reader Speeds: **False**

Selectable Tape Reader Speed: **0**

Networked

UNC Send Path: "\\Dncserver-1\Ronstuff"
UNC Receive Path: "\\Dncserver-1\Ronstuff"
Send Buffer Size: **16384**
FTP Send Path: "
FTP Receive Path: "